

10088425

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\* \* \* \* \* Welcome to STN International \* \* \* \* \*

NEWS	1		Web Page URLs for STN Seminar Schedule - N. America
NEWS	2	Apr 08	"Ask CAS" for self-help around the clock
NEWS	3	Jun 03	New e-mail delivery for search results now available
NEWS	4	Aug 08	PHARMAMarketLetter(PHARMAML) - new on STN
NEWS	5	Aug 19	Aquatic Toxicity Information Retrieval (AQUIRE) now available on STN
NEWS	6	Aug 26	Sequence searching in REGISTRY enhanced
NEWS	7	Sep 03	JAPIO has been reloaded and enhanced
NEWS	8	Sep 16	Experimental properties added to the REGISTRY file
NEWS	9	Sep 16	CA Section Thesaurus available in CAPLUS and CA
NEWS	10	Oct 01	CASREACT Enriched with Reactions from 1907 to 1985
NEWS	11	Oct 24	BEILSTEIN adds new search fields
NEWS	12	Oct 24	Nutraceuticals International (NUTRACEUT) now available on STN
NEWS	13	Nov 18	DKILIT has been renamed APOLLIT
NEWS	14	Nov 25	More calculated properties added to REGISTRY
NEWS	15	Dec 04	CSA files on STN
NEWS	16	Dec 17	PCTFULL now covers WP/PCT Applications from 1978 to date
NEWS	17	Dec 17	TOXCENTER enhanced with additional content
NEWS	18	Dec 17	Adis Clinical Trials Insight now available on STN
NEWS	19	Jan 29	Simultaneous left and right truncation added to COMPENDEX, ENERGY, INSPEC
NEWS	20	Feb 13	CANCERLIT is no longer being updated
NEWS	21	Feb 24	METADEx enhancements
NEWS	22	Feb 24	PCTGEN now available on STN
NEWS	23	Feb 24	TEMA now available on STN
NEWS	24	Feb 26	NTIS now allows simultaneous left and right truncation
NEWS	25	Feb 26	PCTFULL now contains images
NEWS	26	Mar 04	SDI PACKAGE for monthly delivery of multifile SDI results
NEWS	27	Mar 19	APOLLIT offering free connect time in April 2003
NEWS	28	Mar 20	EVENTLINE will be removed from STN
NEWS	29	Mar 24	PATDPAFULL now available on STN
NEWS	30	Mar 24	Additional information for trade-named substances without structures available in REGISTRY
NEWS	31	Apr 11	Display formats in DGENE enhanced
NEWS	32	Apr 14	MEDLINE Reload
NEWS	33	Apr 17	Polymer searching in REGISTRY enhanced
NEWS	34	Apr 21	Indexing from 1947 to 1956 being added to records in CA/CAPLUS
NEWS	35	Apr 21	New current-awareness alert (SDI) frequency in WPIDS/WPINDEX/WPIX
NEWS	36	Apr 28	RDISCLOSURE now available on STN
NEWS	37	May 05	Pharmacokinetic information and systematic chemical names added to PHAR

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NEWS EXPRESS April 4 CURRENT WINDOWS VERSION IS V6.01a, CURRENT  
MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP),  
AND CURRENT DISCOVER FILE IS DATED 01 APRIL 2003  
NEWS HOURS STN Operating Hours Plus Help Desk Availability  
NEWS INTER General Internet Information  
NEWS LOGIN Welcome Banner and News Items  
NEWS PHONE Direct Dial and Telecommunication Network Access to STN  
NEWS WWW CAS World Wide Web Site (general information)

Enter NEWS followed by the item number or name to see news on that  
specific topic.

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\* \* \* \* \* STN Columbus \* \* \* \* \*

FILE 'HOME' ENTERED AT 12:21:31 ON 10 MAY 2003

=> fil reg

COST IN U.S. DOLLARS

SINCE FILE	TOTAL
ENTRY	SESSION
0.21	0.21

FULL ESTIMATED COST

FILE 'REGISTRY' ENTERED AT 12:21:53 ON 10 MAY 2003

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Property values tagged with IC are from the ZIC/VINITI data file  
provided by InfoChem.

STRUCTURE FILE UPDATES: 9 MAY 2003 HIGHEST RN 513416-44-9

DICTIONARY FILE UPDATES: 9 MAY 2003 HIGHEST RN 513416-44-9

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2003

Please note that search-term pricing does apply when  
conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP  
PROPERTIES for more information. See STNote 27, Searching Properties  
in the CAS Registry File, for complete details:  
<http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf>

=>

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L1 STRUCTURE UPLOADED

=> fil casreact

10088425

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

0.40

0.61

FILE 'CASREACT' ENTERED AT 12:22:12 ON 10 MAY 2003  
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Copyright of the articles to which records in this database refer is held by the publishers listed in the PUBLISHER (PB) field (available for records published or updated in Chemical Abstracts after December 26, 1996), unless otherwise indicated in the original publications.

FILE CONTENT:1907 - 4 May 2003 VOL 138 ISS 18

Some records from 1974 to 1991 are derived from the ZIC/VINITI data file and provided by InfoChem and some records are produced using some INPI data from the period prior to 1986.

This file contains CAS Registry Numbers for easy and accurate substance identification.

Crossover limits have been increased. See HELP RNCROSSOVER for details.

Structure search limits have been raised. See HELP SLIMIT for the new, higher limits.

=>

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L2 STRUCTURE UPLOADED

=> d l2

L2 HAS NO ANSWERS

L2 STR



Structure attributes must be viewed using STN Express query preparation.

=> s l1 full

FULL SEARCH INITIATED 12:22:41 FILE 'CASREACT'

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SCREENING COMPLETE - 3 REACTIONS TO VERIFY FROM 2 DOCUMENTS

100.0% DONE 3 VERIFIED 3 HIT RXNS 2 DOCS  
SEARCH TIME: 00.00.01

L3 2 SEA SSS FUL L1 ( 3 REACTIONS)

=> d l3 ibib abs hitstr

'HITSTR' IS NOT A VALID FORMAT FOR FILE 'CASREACT'

The following are valid formats:

ABS ----- GI and AB  
ALL ----- BIB, AB, IND, RE, Single-step Reactions  
APPS ----- AI, PRAI  
BIB ----- AN, plus Bibliographic Data  
CAN ----- List of CA abstract numbers without answer numbers  
CBIB ----- AN, plus Compressed Bibliographic Data  
DALL ----- ALL, delimited (end of each field identified)  
IABS ----- ABS, indented with text labels  
IALL ----- ALL, indented with text labels  
IBIB ----- BIB, indented with text labels  
IND ----- Indexing data  
IPC ----- International Patent Classifications  
ISTD ----- STD, indented with text labels  
OBIB ----- AN, plus Bibliographic Data (original)  
OIBIB ----- OBIB, indented with text labels  
  
SBIB ----- BIB, no citations  
SIBIB ----- IBIB, no citations  
  
MAX ----- Same as ALL  
PATS ----- PI, SO  
SCAN ----- TI and FCRD (random display, no answer number. SCAN  
must be entered on the same line as DISPLAY, e.g.,  
D SCAN.)  
SSRX ----- Single-Step Reactions (Map, Diagram, and Summary for  
all single-step reactions)  
STD ----- BIB, IPC, and NCL  
  
CRD ----- Compact Display of All Hit Reactions  
CRDREF ----- Compact Reaction Display and SO, PY for Reference  
FHIT ----- Reaction Map, Diagram, and Summary for first  
hit reaction  
FHITCBIB --- FHIT, AN plus CBIB  
FCRD ----- First hit in Compact Reaction Display (CRD) format  
FCRDREF ---- First hit in Compact Reaction Display (CRD) format with  
CA reference information (SO, PY). (Default)  
FPATH ----- PATH, plus Reaction Summary for the "long path"  
FSPATH ----- SPATH, plus Reaction Summary for the "short path"  
HIT ----- Reaction Map, Reaction Diagram, and Reaction  
Summary for all hit reactions and fields containing  
hit terms  
OCC ----- All hit fields and the number of occurrences of the  
hit terms in each field. Includes total number of  
HIT, PATH, SPATH reactions. Labels reactions that have  
incomplete verifications.  
PATH ----- Reaction Map and Reaction Diagram for the "long  
path". Displays all hit reactions, except those

whose steps are totally included within another hit reaction which is displayed

RX ----- Hit Reactions (Map, Diagram, Summary for all hit reactions)  
 RXG ----- Hit Reaction Graphics (Map and Diagram for all hit reactions)  
 RXL ----- Hit Reaction Long (Map, Diagram, Summary for all hit reactions)  
 RXS ----- Hit Reaction Summaries (Map and Summary for all hit reactions)  
 SPATH ----- Reaction Map and Reaction Diagram for the "short path". Displays all single step reactions which contain a hit substance. Also displays those multistep reactions that have a hit substance in both the first and last steps of the reaction, except for those hit reactions whose steps are totally included within another hit reaction which is displayed

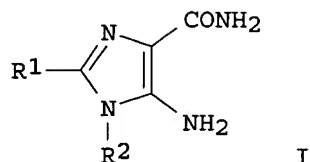
To display a particular field or fields, enter the display field codes. For a list of the display field codes, enter HELP DFIELDS at an arrow prompt (=>). Examples of combinations include: D TI; D BIB RX; D TI, AU, FCRD. The information is displayed in the same order as the specification. All of the formats, except CRD, CRDREF, FHIT, PATH, FPATH, SPATH, FSPATH, FCRD, FCRDREF, HIT, RX, RXG, RXS, SCAN, and OCC, may be used with the DISPLAY command to display the record for a specified Accession Number.

ENTER DISPLAY FORMAT (FCRDREF):all

L3 ANSWER 1 OF 2 CASREACT COPYRIGHT 2003 ACS  
 AN 134:252338 CASREACT  
 TI Processes for the preparation of 4(5)-amino-5(4)-carboxamidoimidazoles and intermediates thereof  
 IN Shibasaki, Hiroaki; Nagasaki, Fumihiko; Takase, Mitsuru; Yamazaki, Satoru; Ishii, Yutaka; Oohata, Kimihiko  
 PA Nippon Soda Co., Ltd., Japan; Ibaraki Kasei Co., Ltd.  
 SO PCT Int. Appl., 41 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA Japanese  
 IC ICM C07D233-90  
 ICS C07C257-14  
 CC 28-9 (Heterocyclic Compounds (More Than One Hetero Atom))  
 Section cross-reference(s): 1  
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	WO 2001021592	A1	20010329	WO 2000-JP6397	20000920
	W: CN, IN, KR, US				
	RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE				
	JP 2001151760	A2	20010605	JP 1999-330103	19991119
	JP 2001302609	A2	20011031	JP 2000-116218	20000418
	JP 2001158776	A2	20010612	JP 2000-284780	20000920
	EP 1215206	A1	20020619	EP 2000-961096	20000920
	R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, FI, CY				
PRAI	JP 1999-264818		19990920		
	JP 1999-330103		19991119		
	JP 2000-116218		20000418		
	WO 2000-JP6397		20000920		
OS	MARPAT 134:252338				

GI



- AB The invention provides novel processes for prepg. efficiently compds. of general formula (I) (wherein R1 and R2 are each independently hydrogen, optionally substituted C1-10 alkyl, C3-14 hydrocarbyl bearing an alicyclic skeleton, optionally substituted alkynyl, optionally substituted aryl, optionally substituted aralkyl, optionally substituted heterocyclyl, optionally substituted heterocyclylalkyl, N-optionally substituted carbamoyl, or alkoxy-carbonyl) and intermediates thereof. Compds. of general formula I can be prepd. by subjecting compds. of general formula R2NHC(R1):NC(CN):C(NH2)CN (II; R1 and R2 are defined above) and/or salts thereof to cyclization hydrolysis in an aq. basic soln. Further, compds. of general formula II can be prepd. from industrially easily available diaminomaleonitrile in a high yield. The compds. I are useful as intermediates for agrochems. and drugs, e.g. dacarbazine and temozoromide (anticancer agent) and urazamide (liver-protective agent). Thus, 50 mL H2O and 43.0 g 25% NaOH were added to 8.0 g N-(2-amino-1,2-dicyanovinyl)formamidine and refluxed for 2 h, cooled to room temp., neutralized with 35% HCl to pH 7, concd. to dryness, treated with ethanol, and filtered for removing the insol. salt. The filtrate was treated with activated charcoal, filtered, and concd. to give a soln. of 4(5)-aminoimidazole-5-carboxamide (III) which was adjusted to pH .ltoreq.3 and cooled at .ltoreq.10.degree.. The pptd. crystals were collected by filtration and dried to give 84% III.HCl.
- ST aminoimidazolecarboxamide prepn intermediate anticancer;  
aminodicyanovinylformamidine cyclization aminoimidazolecarboxamide
- IT Liver, disease  
(hepatoprotective agents; prepn. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT Antitumor agents  
Cyclization  
(prepn. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT 75-12-7, Formamide, reactions 78-82-0, Isobutyronitrile 109-74-0, Butyronitrile 122-51-0, Triethyl orthoformate 149-73-5, Trimethyl orthoformate 1187-42-4, Diaminomaleonitrile  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(prepn. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT 123060-28-6P, Methyl N-(2-amino-1,2-dicyanovinyl)formimidate  
133123-63-4P, Ethyl N-(2-amino-1,2-dicyanovinyl)formimidate  
331282-40-7P, N-(2-Amino-1,2-dicyanovinyl)formamidine 331282-41-8P, N-(2-Amino-1,2-dicyanovinyl)isobutyramidine hydrochloride  
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(prepn. of aminocarboxamidoimidazoles as intermediates for anticancer

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and liver-protective agents by cyclization of  
(aminodicyanovinyl)formamidine derivs.)

IT 72-40-2P, 4-Aminoimidazole-5-carboxamide hydrochloride 90521-73-6P,  
5-Amino-2-propyl-1H-imidazole-4-carboxamide 227078-19-5P,  
5-Amino-2-isopropyl-1H-imidazole-4-carboxamide 331282-42-9P,  
N-(2-Amino-1,2-dicyanovinyl)butyramidine hydrochloride

RL: SPN (Synthetic preparation); PREP (Preparation)  
(prepn. of aminocarboxamidoimidazoles as intermediates for anticancer  
and liver-protective agents by cyclization of  
(aminodicyanovinyl)formamidine derivs.)

RE.CNT 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD

RE

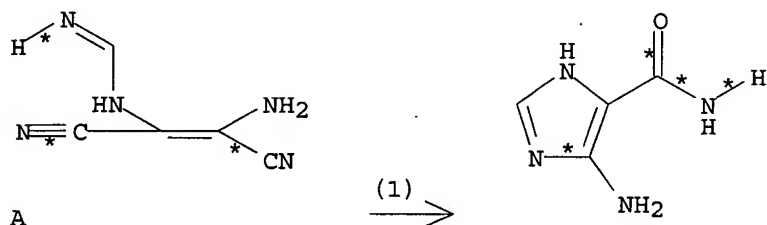
(1) Booth, B; Journal of Heterocyclic Chemistry 1994, V31(2), P345

(2) Booth, B; Tetrahedron Letters 1993, V34(34), P5503 CAPLUS

(3) Kyowa Gas Chemical Ind Co Ltd; JP 5119127 A 1976

(4) Weigert, F; US 3778446 A 1973 CAPLUS

RX(1) OF 4 A ==> B



● HCl

B  
YIELD 84%

RX(1) RCT A 331282-40-7

STAGE(1)

RGT C 1310-73-2 NaOH

SOL 7732-18-5 Water

STAGE(2)

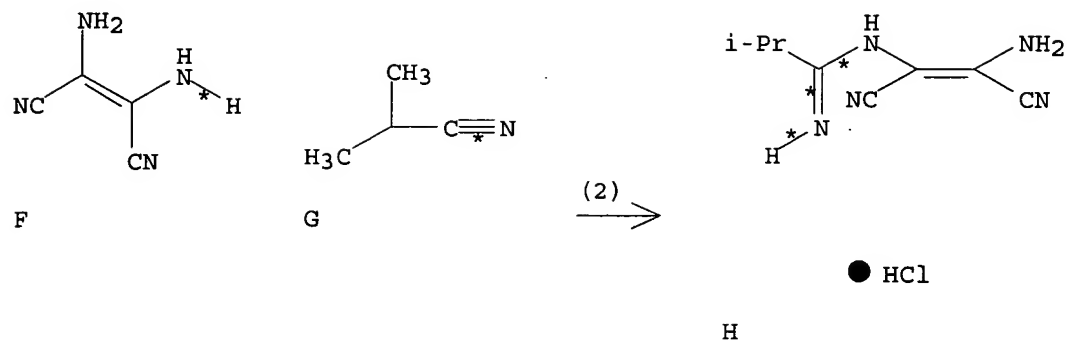
RGT D 7647-01-0 HCl

SOL 7732-18-5 Water

PRO B 72-40-2

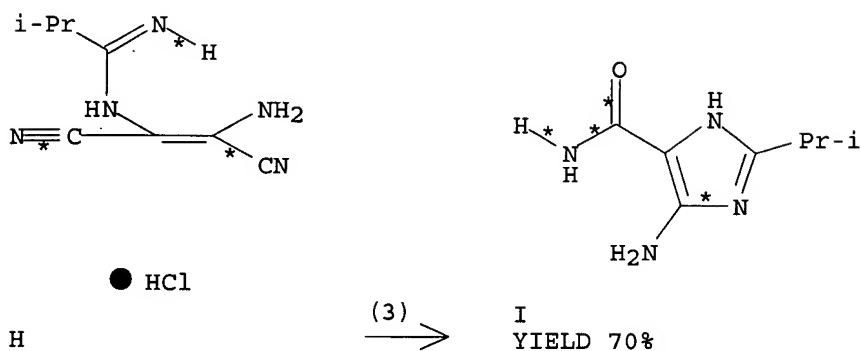
RX(2) OF 4 F + G ==> H...

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RX(2) RCT F 1187-42-4, G 78-82-0  
 RGT D 7647-01-0 HCl  
 PRO H 331282-41-8

RX(3) OF 4 ...H ==> I



RX(3) RCT H 331282-41-8  
 RGT C 1310-73-2 NaOH  
 PRO I 227078-19-5  
 SOL 7732-18-5 Water

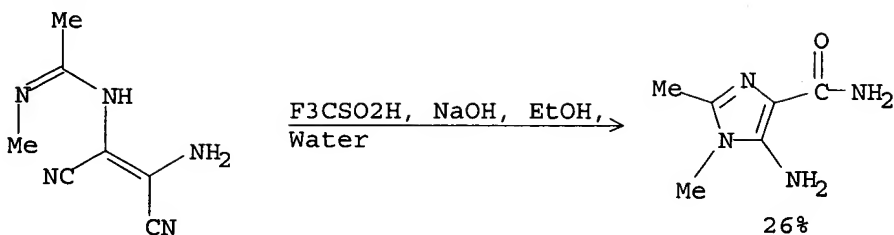
=> d 13 2

L3 ANSWER 2 OF 2 CASREACT COPYRIGHT 2003 ACS



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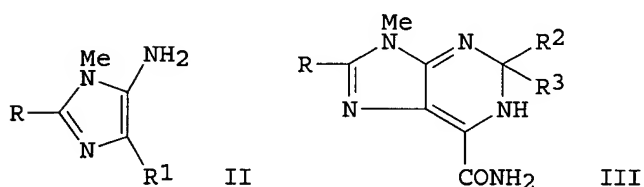
RX(5) OF 78



REF: Journal of the Chemical Society, Perkin Transactions 1: Organic and Bio-Organic Chemistry (1972-1999), (7), 1521-6; 1987

=> d l3 2 all

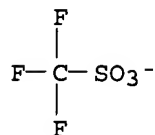
L3 ANSWER 2 OF 2 CASREACT COPYRIGHT 2003 ACS  
AN 108:150133 CASREACT  
TI Chemistry of nitrilium salts. Part 4. Some reactions of 5-amino-4-(C-cyanoformimidoyl)imidazoles obtained from nitrilium trifluoromethanesulfonate salts and diaminomaleonitrile  
AU Booth, Brian L.; Coster, Ronald D.; Fernanda, M.; Proenca, J. R. P.  
CS Inst. Sci. Technol., Univ. Manchester, Manchester, M60 1QD, UK  
SO Journal of the Chemical Society, Perkin Transactions 1: Organic and Bio-Organic Chemistry (1972-1999) (1987), (7), 1521-6  
CODEN: JCPRB4; ISSN: 0300-922X  
DT Journal  
LA English  
CC 26-9 (Biomolecules and Their Synthetic Analogs)  
GI



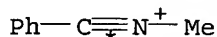
AB Diaminomaleonitrile reacted readily with  $\text{RC.tplbond.N+Me O}_3\text{-SCF}_3$  ( $\text{R} = \text{Me, Ph}$ ) to give  $\text{MeNHC+RNHC(CN):C(CN)NH}_2 \text{ O}_3\text{-SCF}_3$  (I;  $\text{R} = \text{Me, Ph}$ ), which on base treatment under different conditions gave imidazoles II [ $\text{R}_1 = \text{cyano, CONH}_2, \text{C(CN):NH}$ ]. I reacted with aldehydes and ketones at room temp. to give trifluoromethanesulfonate salts of dihydropurines III [ $\text{R} = \text{Me, Ph}$ ;  $\text{R}_2 = \text{Me, H}$ ;  $\text{R}_3 = \text{Me, Ph}$ ;  $\text{R}_2\text{R}_3 = (\text{CH}_2)_4$ ]. Similarly II [ $\text{R} = \text{Me, R}_1 = \text{C(CN):NH}$ ] reacted with aldehydes, ketones, 1,2- and 1,3-diketones and keto esters to give dihydropurines III ( $\text{R} = \text{R}_2 = \text{Me, R}_3 = \text{Me, Et, Ph, COMe, CH}_2\text{CO}_2\text{Et, CO}_2\text{Et, CH}_2\text{COMe}$ ;  $\text{R} = \text{Me, R}_2 = \text{Ph, R}_3 = \text{H, Bz}$ ) some of which oxidized in air to purines.  
ST diaminomaleonitrile nitrilium addn; cyanoformimidoylimidazoleamine prepn  
IT aldehyde ketone cycloaddn; imidazoleamine carbamoyl cyano; purine dihydro  
Cycloaddition reaction  
(of (cyanoformimidoyl)imidazoleamines with aldehydes and ketones,

- purines from)
- IT Addition reaction  
(of diaminomaleonitrile with nitrilium salts)
- IT 76893-86-2 76893-90-8, N-Methylbenzonitrilium triflate  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(addn. reaction of, with diaminomaleonitrile, amidinium salts from)
- IT 1187-42-4, Diaminomaleonitrile  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(addn. reactions of, with nitrilium salts)
- IT 367-57-7  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(cycloaddn. reaction of, with (cyanoformimidoyl)imidazoleamine deriv.,  
purine deriv. from)
- IT 78-93-3, reactions 123-54-6, reactions 123-72-8 134-81-6 141-97-9  
431-03-8, Butane-2,3-dione 617-35-6, Ethyl pyruvate  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(cycloaddn. reaction of, with (cyanoformimidoyl)imidazoleamine derivs.,  
purine deriv. from)
- IT 67-64-1, reactions 98-86-2, reactions 100-52-7, reactions 108-94-1,  
reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(cycloaddn. reactions of, with (cyanoformimidoyl)imidazoleamines and  
amidinium salts, purines from)
- IT 112995-37-6P  
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT  
(Reactant or reagent)  
(prepn. and cyclization of, with acetone, purine from)
- IT 112995-31-0P 112995-33-2P 112995-35-4P 113684-62-1P  
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT  
(Reactant or reagent)  
(prepn. and cyclization of, with aldehydes and ketones, purines from)
- IT 80052-80-8P  
RL: SPN (Synthetic preparation); PREP (Preparation)  
(prepn. and cycloaddn. reactions of, with aldehydes, ketones and keto  
esters, purines from)
- IT 80052-89-7P 80052-90-0P 80052-92-2P 80052-93-3P  
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT  
(Reactant or reagent)  
(prepn. and oxidn. of)
- IT 78750-93-3P 80052-79-5P 80052-81-9P 80052-82-0P 80052-83-1P  
80052-85-3P 80052-86-4P 80052-87-5P 80052-88-6P 80052-91-1P  
112995-38-7P 112995-40-1P 112995-41-2P 112995-42-3P 112995-44-5P  
112995-45-6P  
RL: SPN (Synthetic preparation); PREP (Preparation)  
(prepn. of)

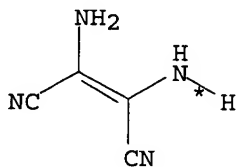
RX(1) OF 78      2 A + 2 B ==> C + D...



2 A: CM 1



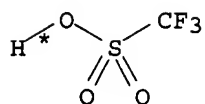
2 A: CM 2



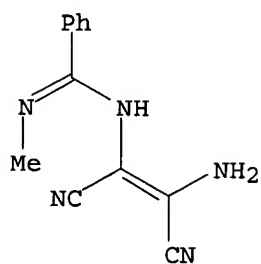
2 B



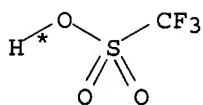
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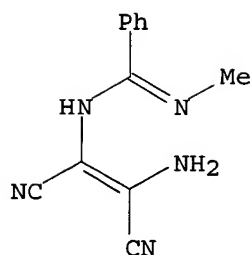
C: CM 1



C: CM 2



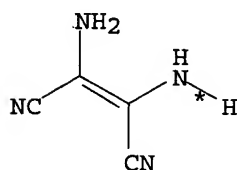
D: CM 1



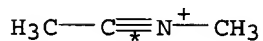
D: CM 2

RX(1) RCT A 76893-90-8, B 1187-42-4  
PRO C 112995-31-0, D 112995-33-2  
SOL 75-52-5 MeNO2  
NTE 80% overall

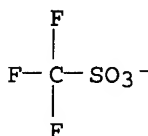
RX(2) OF 78 2 B + 2 F ==> G + H...



2 B

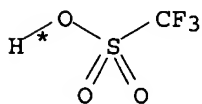


2 F: CM 1

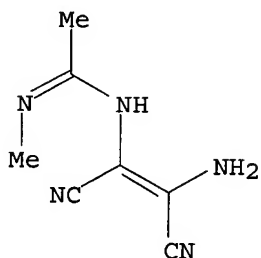


2 F: CM 2

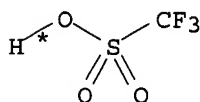
(2) →



G: CM 1

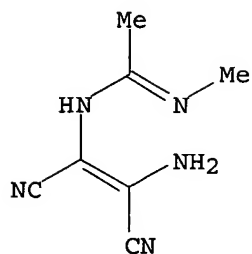


G: CM 2



H: CM 1

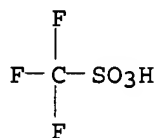
10088425



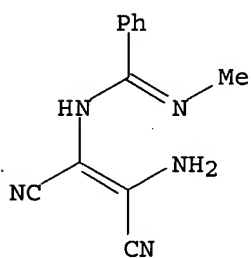
H: CM 2

RX(2) RCT B 1187-42-4, F 76893-86-2  
PRO G 112995-35-4, H 113684-62-1  
SOL 75-52-5 MeNO2  
NTE 60% overall

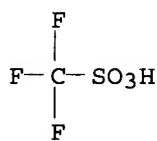
RX(3) OF 78 ...D + C ==> 2 I...



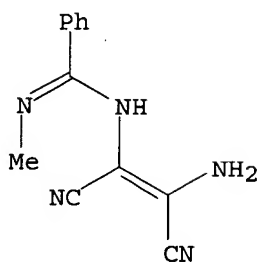
D: CM 1



D: CM 2

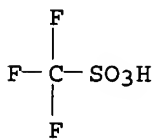


C: CM 1



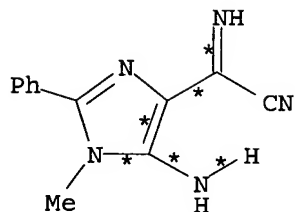
C: CM 2

(3)  $\rightarrow$

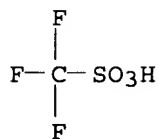


I: CM 1  
YIELD 97%

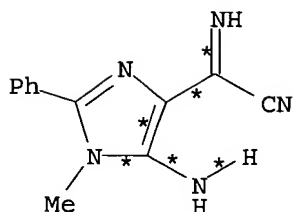
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I: CM 2  
YIELD 97%



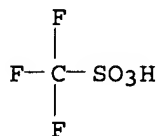
I: CM 1  
YIELD 97%



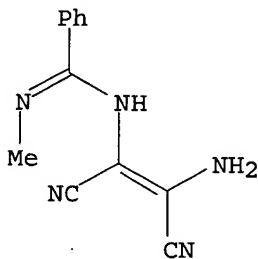
I: CM 2  
YIELD 97%

RX(3) RCT D 112995-33-2, C 112995-31-0  
PRO I 112995-37-6  
SOL 75-52-5 MeNO<sub>2</sub>, 67-66-3 CHCl<sub>3</sub>

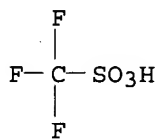
RX(4) OF 78 ...C + D ==> 2 K



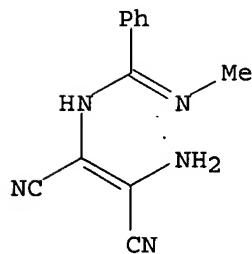
C: CM 1



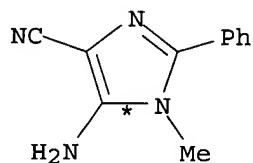
C: CM 2



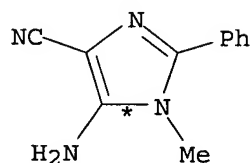
D: CM 1



D: CM 2



K  
YIELD 50%

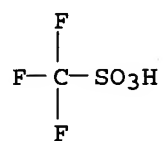


K  
YIELD 50%

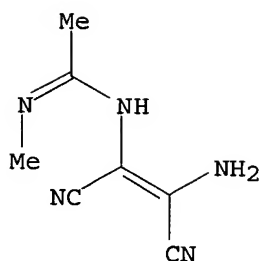
RX(4) RCT C 112995-31-0, D 112995-33-2  
RGT L 1310-58-3 KOH  
PRO K 112995-38-7  
SOL 64-17-5 EtOH, 7732-18-5 Water

RX(5) OF 78 ...G ==> O

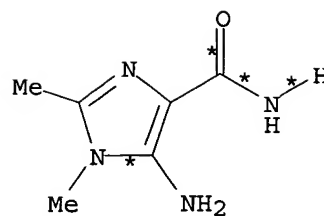
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G: CM 1



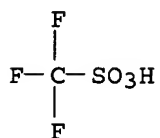
G: CM 2



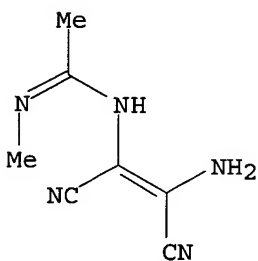
O  
YIELD 26%

RX(5)    RCT    G 112995-35-4  
          RGT    P 1310-73-2 NaOH  
          PRO    O 78750-93-3  
          SOL    64-17-5 EtOH, 7732-18-5 Water

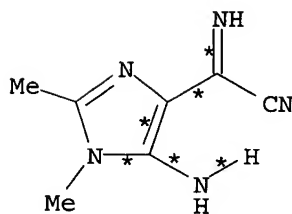
RX(6) OF 78    ...G ==> Q...



G: CM 1



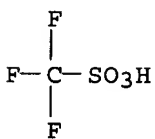
G: CM 2



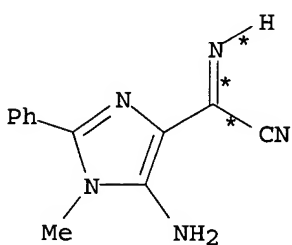
Q  
YIELD 83%

RX(6)    RCT    G 112995-35-4  
          RGT    R 497-19-8 Na<sub>2</sub>CO<sub>3</sub>  
          PRO    Q 80052-80-8  
          SOL    7732-18-5 Water

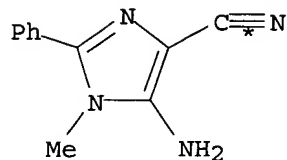
RX(7) OF 78    ...I ==> K



I: CM 1



I: CM 2

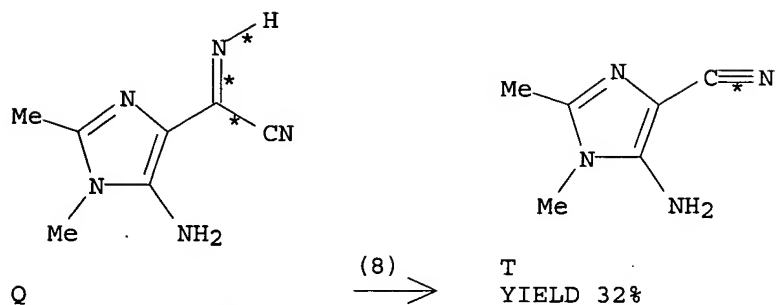


K

10088425

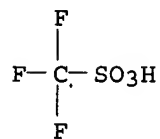
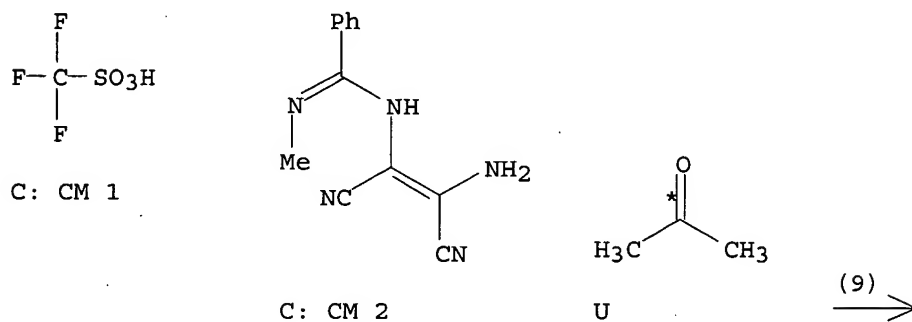
RX(7) RCT I 112995-37-6  
RGT R 497-19-8 Na<sub>2</sub>CO<sub>3</sub>  
PRO K 112995-38-7  
SOL 7732-18-5 Water, 67-56-1 MeOH

RX(8) OF 78 ...Q ==> T



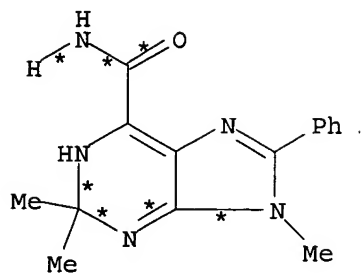
RX(8) RCT Q 80052-80-8  
RGT P 1310-73-2 NaOH  
PRO T 80052-79-5  
SOL 67-56-1 MeOH, 7732-18-5 Water

RX(9) OF 78 ...C + U ==> V



V: CM 1  
YIELD 97%

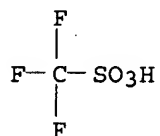
10088425



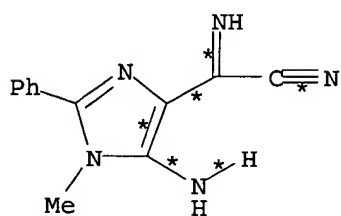
V: CM 2  
YIELD 97%

RX(9) RCT C 112995-31-0, U 67-64-1  
PRO V 112995-40-1

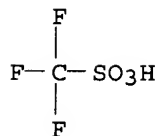
RX(10) OF 78 ...I ==> V



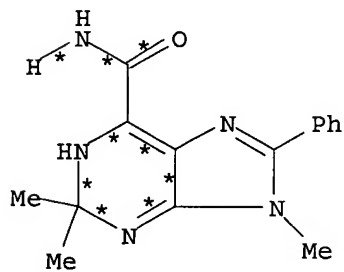
I: CM 1



I: CM 2



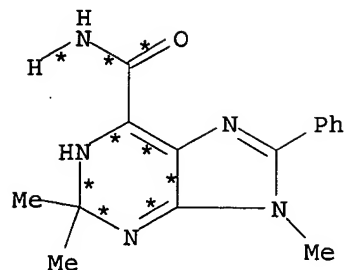
V: CM 1  
YIELD 85%



V: CM 2  
YIELD 85%



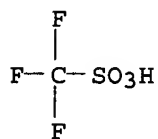
10088425



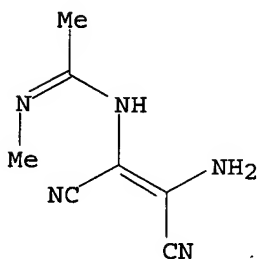
V: CM 2  
YIELD 85%

RX(10) RCT I 112995-37-6  
RGT U 67-64-1 Me<sub>2</sub>CO  
PRO V 112995-40-1

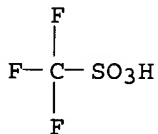
RX(11) OF 78 ...G + H + 2 W ==> 2 X



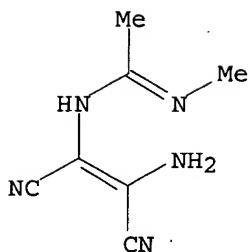
G: CM 1



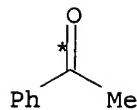
G: CM 2



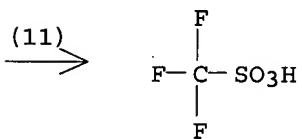
H: CM 1



H: CM 2

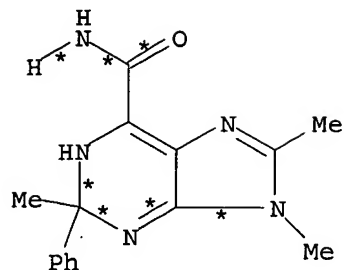


2 W

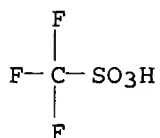


X: CM 1  
YIELD 69%

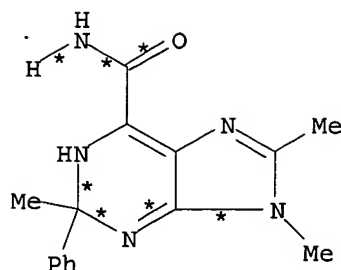
10088425



X: CM 2  
YIELD 69%



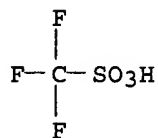
X: CM 1  
YIELD 69%



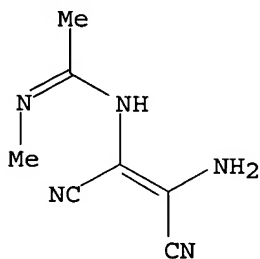
X: CM 2  
YIELD 69%

RX(11) RCT G 112995-35-4, H 113684-62-1, W 98-86-2  
RGT Y 110-86-1 Pyridine  
PRO X 112995-42-3  
SOL 98-86-2 Acetophenone

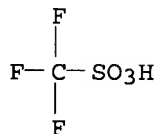
RX(12) OF 78 ...G + H + 2 Z ==> 2 AA



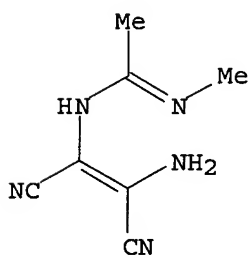
G: CM 1



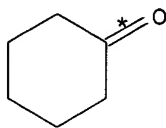
G: CM 2



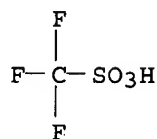
H: CM 1



H: CM 2

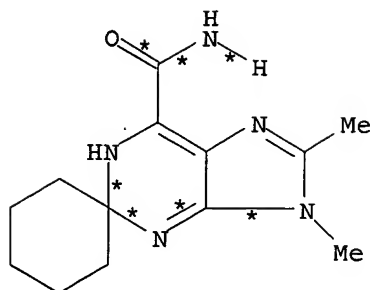


2 Z

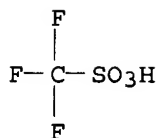


AA: CM 1  
YIELD 50%

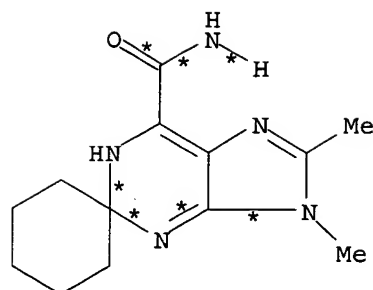
10088425



AA: CM 2  
YIELD 50%



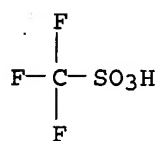
AA: CM 1  
YIELD 50%



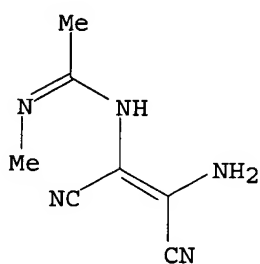
AA: CM 2  
YIELD 50%

RX(12) RCT G 112995-35-4, H 113684-62-1, Z 108-94-1  
RGT Y 110-86-1 Pyridine  
PRO AA 112995-44-5  
SOL 108-94-1 Cyclohexanone

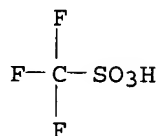
RX(13) OF 78 ...G + H + 2 AB ==> 2 AC



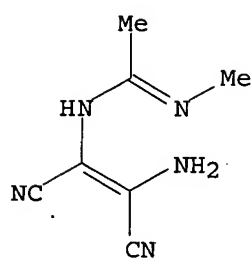
G: CM 1



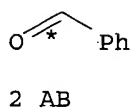
G: CM 2



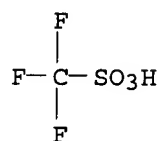
H: CM 1



H: CM 2

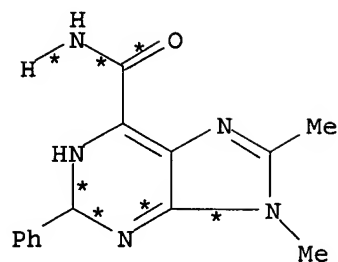


2 AB

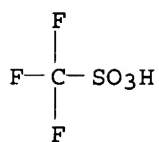


AC: CM 1  
YIELD 60%

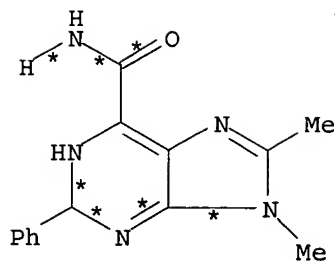
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AC: CM 2  
YIELD 60%



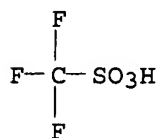
AC: CM 1  
YIELD 60%



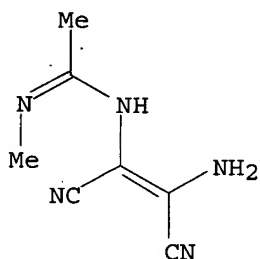
AC: CM 2  
YIELD 60%

RX(13) RCT G 112995-35-4, H 113684-62-1, AB 100-52-7  
RGT Y 110-86-1 Pyridine  
PRO AC 112995-45-6  
SOL 100-52-7 PhCHO

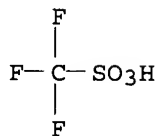
RX(14) OF 78 ...G + H + 2 U ==> 2 AD



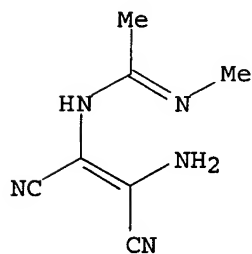
G: CM 1



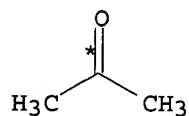
G: CM 2



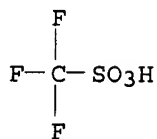
H: CM 1



H: CM 2

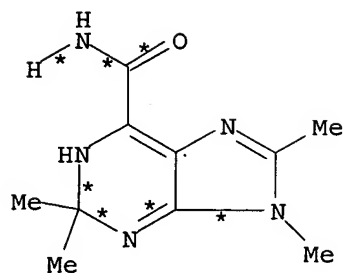


2 U

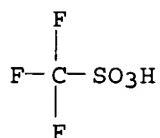


AD: CM 1  
YIELD 80%

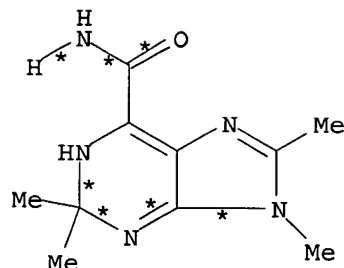
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AD: CM 2  
YIELD 80%



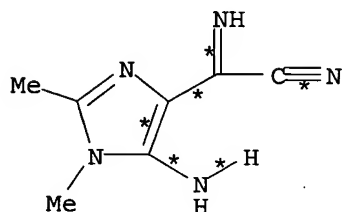
AD: CM 1  
YIELD 80%



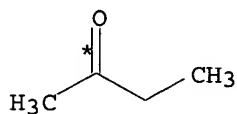
AD: CM 2  
YIELD 80%

RX(14) RCT G 112995-35-4, H 113684-62-1, U 67-64-1  
RGT Y 110-86-1 Pyridine  
PRO AD 112995-41-2  
SOL 67-64-1 Me2CO

RX(15) OF 78 ...Q + AE ==> AF

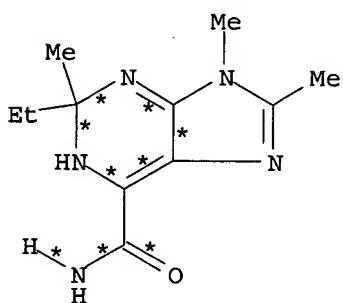


Q



AE

(15)  
→

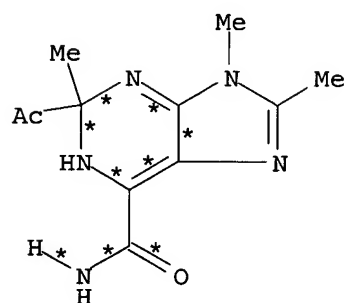
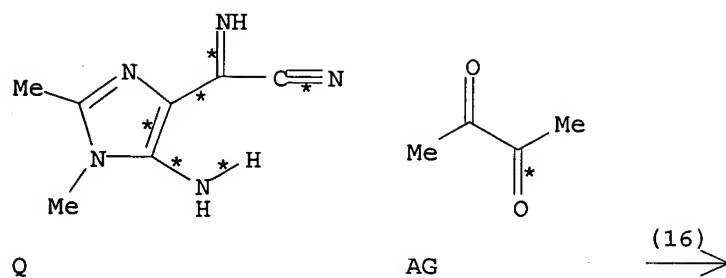


AF  
YIELD 65%

RX(15) RCT Q 80052-80-8, AE 78-93-3  
PRO AF 80052-87-5  
SOL 78-93-3 EtCOMe

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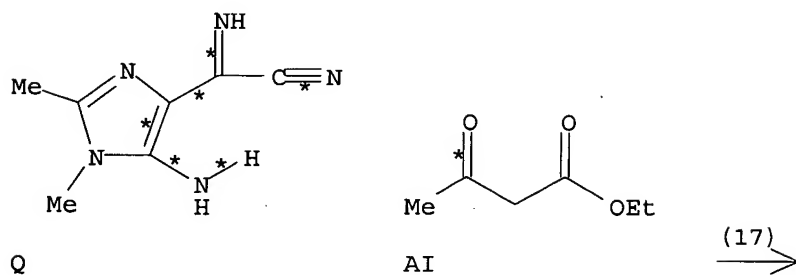
RX(16) OF 78 ...Q + AG ==> AH...



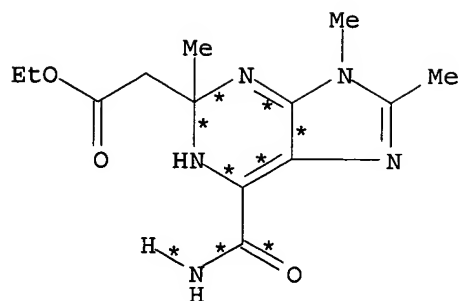
AH  
YIELD 67%

RX(16) RCT Q 80052-80-8, AG 431-03-8  
PRO AH 80052-89-7  
SOL 64-17-5 EtOH

RX(17) OF 78 ...Q + AI ==> AJ...



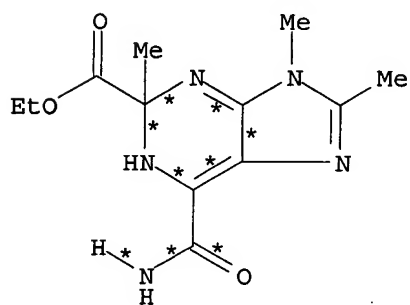
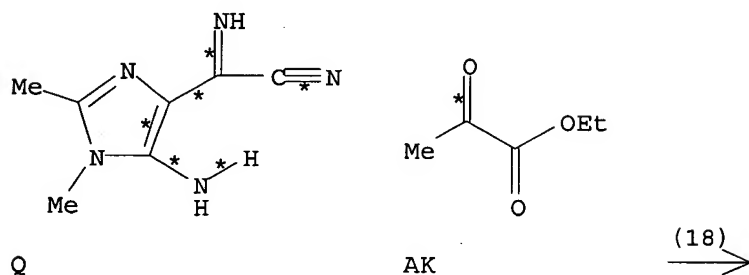
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AJ  
YIELD 80%

RX(17)     RCT   Q 80052-80-8, AI 141-97-9  
             PRO   AJ 80052-90-0  
             SOL   64-17-5 EtOH

RX(18) OF 78     ...Q + AK ==> AL

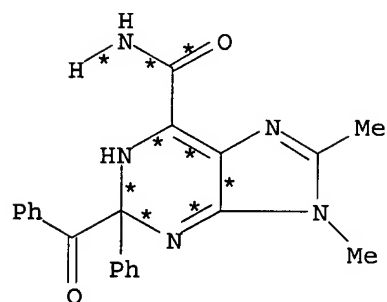
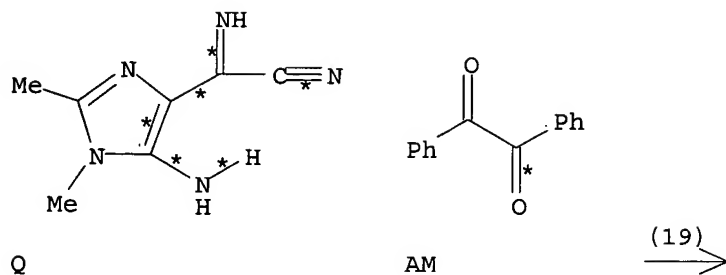


AL  
YIELD 54%

RX(18)     RCT   Q 80052-80-8, AK 617-35-6  
             PRO   AL 80052-91-1  
             SOL   64-17-5 EtOH

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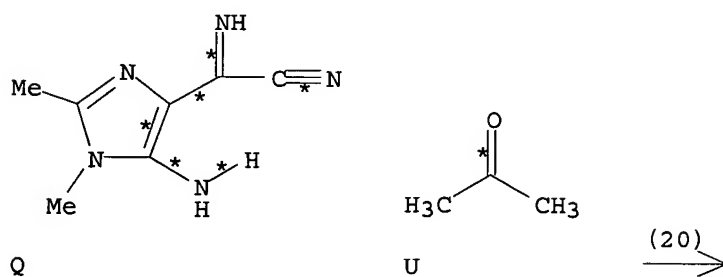
RX(19) OF 78 ...Q + AM ==> AN...



AN  
YIELD 93%

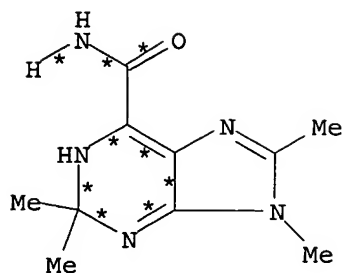
RX(19) RCT Q 80052-80-8, AM 134-81-6  
PRO AN 80052-92-2  
SOL 64-17-5 EtOH

RX(20) OF 78 ...Q + U ==> AO





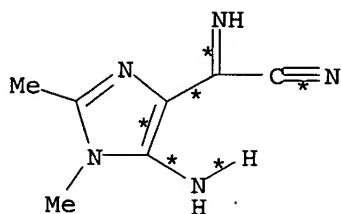
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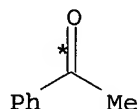
AO  
YIELD 90%

RX(20)     RCT   Q 80052-80-8, U 67-64-1  
             PRO   AO 80052-81-9  
             SOL   67-64-1 Me2CO

RX(21) OF 78     ...Q + W ==> AP

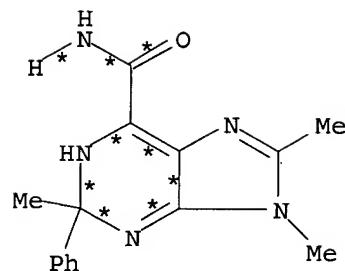


Q



W

(21)  
→

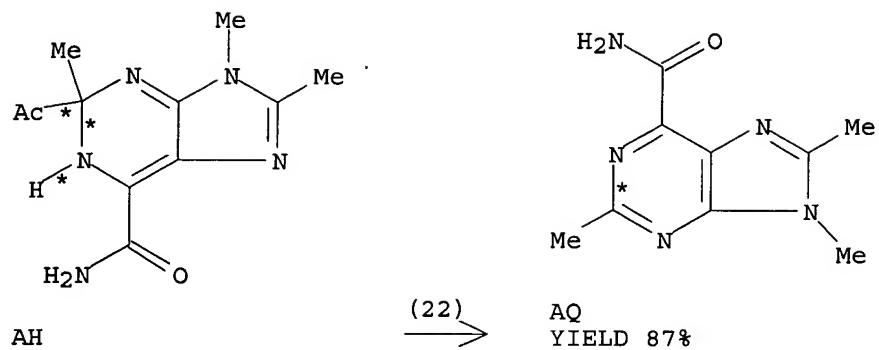


AP  
YIELD 82%

RX(21)     RCT   Q 80052-80-8, W 98-86-2  
             PRO   AP 80052-88-6  
             SOL   98-86-2 Acetophenone

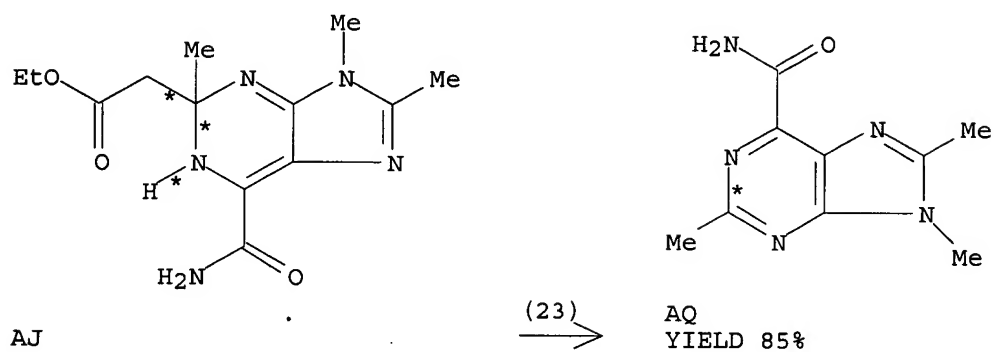
RX(22) OF 78     ...AH ==> AQ

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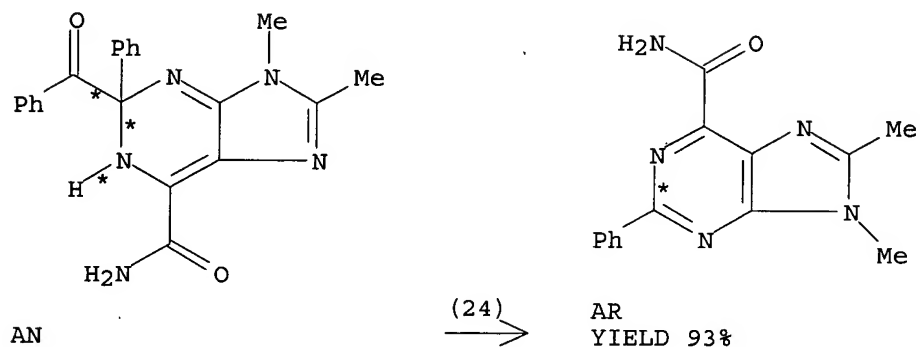
RX(22)    RCT    AH 80052-89-7  
              PRO    AQ 80052-82-0  
              SOL    67-66-3 CHCl<sub>3</sub>

RX(23) OF 78    ...AJ ==> AQ



RX(23)    RCT    AJ 80052-90-0  
              PRO    AQ 80052-82-0  
              SOL    64-17-5 EtOH

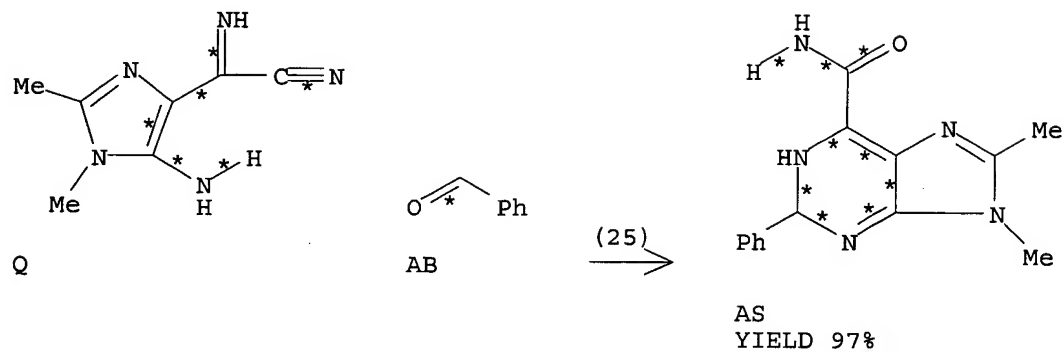
RX(24) OF 78    ...AN ==> AR



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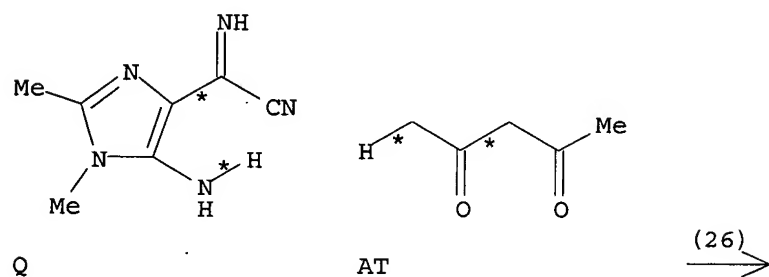
RX(24)     RCT   AN 80052-92-2  
             PRO   AR 80052-83-1  
             SOL   67-66-3 CHCl<sub>3</sub>

RX(25) OF 78     ...Q + AB ==> AS...



RX(25)     RCT   Q 80052-80-8, AB 100-52-7  
             PRO   AS 80052-93-3  
             SOL   100-52-7 PhCHO

RX(26) OF 78     ...Q + AT ==> AQ

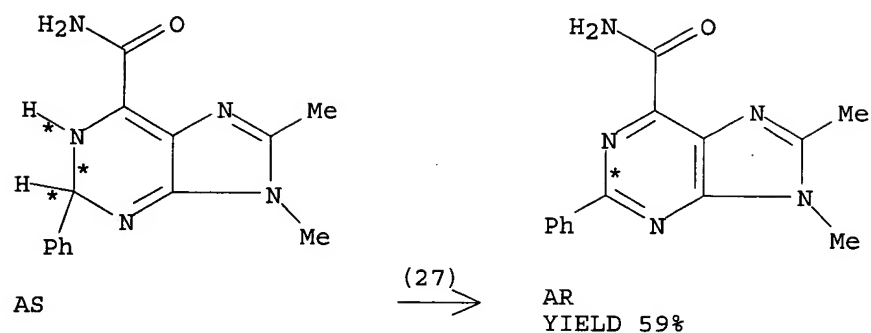


AQ  
YIELD 65%

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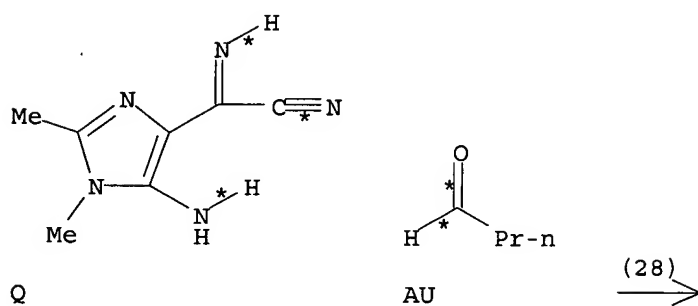
RX(26)     RCT   Q 80052-80-8, AT 123-54-6  
             PRO   AQ 80052-82-0  
             SOL   64-17-5 EtOH

RX(27) OF 78     ...AS   ==>   AR

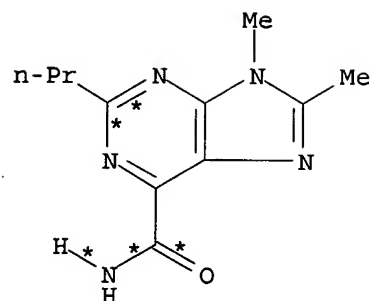


RX(27)     RCT   AS 80052-93-3  
             PRO   AR 80052-83-1  
             SOL   67-66-3 CHCl3

RX(28) OF 78     ...Q + AU   ==>   AV



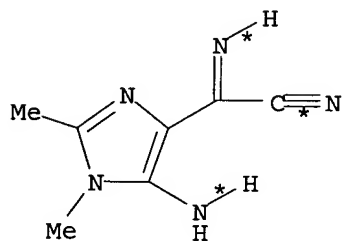
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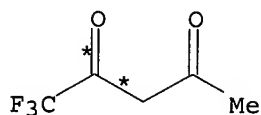
AV  
YIELD 93%

RX(28) RCT Q 80052-80-8, AU 123-72-8  
PRO AV 80052-85-3

RX(29) OF 78 ...Q + AW ==> AX

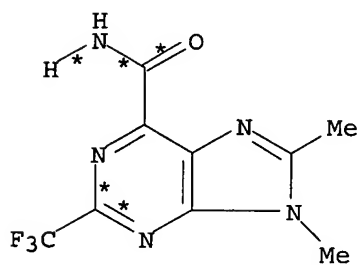


Q



AW

(29)  
→



AX  
YIELD 77%

RX(29) RCT Q 80052-80-8, AW 367-57-7  
PRO AX 80052-86-4  
SOL 64-17-5 EtOH

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